



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2611
Job Sheet 167321



Part No: D2611

Job Qty: 20 ea

Part Name: Bearing



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/3/17

Created By: Linda Lacelle

Type: SOLD

Description:

Ship Via:

DWG Rev. C ✓

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	20 pcs		11/3/17	0.00	0.00	Purchasing		
110	Packaging	20 pcs		11/3/17	0.00	0.00	Packaging2		
120	QC	20 pcs		11/3/17	0.00	0.00	QC6		
130	Packaging	20 pcs		11/3/17	0.00	0.00	Packaging3		
140	QC21-SA	20 Ea		11/3/17	0.00	0.00	QC21		

Part Op 100 - Issue P/O: _____ Purchase part as per Dwg D2611 Possible supplier: McMaster or CTC P/N: 63215K34
Descriptions: 110 - Ensure certificate of conformity is attached

38231

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9-89

NOV 02 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	63215K34	20	0	0	0

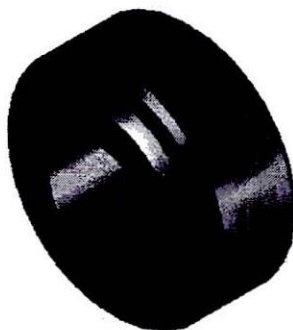
Part Specifications

Specifications could not be found.



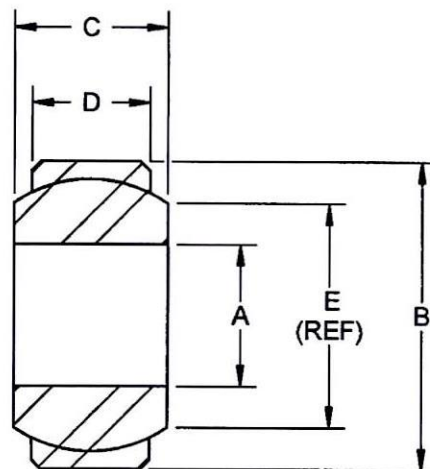
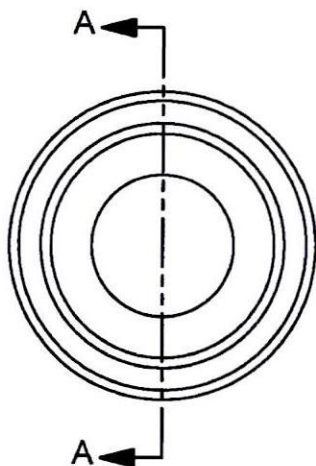
DESIGN 9P	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2611	REV. C SHEET 1 OF 1
DATE 06.09.20	TITLE BEARING		SCALE NTS
REV	DATE	DESCRIPTION	
A	97.07.31	NEW ISSUE	
B	01.07.04	RE-DRAWN	
C	06.09.20	CHANGE TO SS; CHANGE SUPPLIER	

SPECIFICATION CONTROL DRAWING



RELEASED

06.11.17 [Signature]



SECTION A-A



A	B	C	D	E (REF)	POSSIBLE SUPPLIER
0.375	0.813	0.406	0.313	0.592	McMASTER-CARR P/N 63215K34

NOTES:

- 1) STAINLESS STEEL BALL JOINT SWIVEL BEARING
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038231

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

PO No: PO038231
PO Date: 11/2/17
Due Date: 11/6/17
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

NOV 02 2017

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	63215K34	-	Bearing		Firmed	11/6/17	20 Ea	0 Ea	20 Ea	\$17.24/Ea	\$344.80
Line Item Note b167321											
2	99602A615	-	Nylon Hex Head Screw M8 x 1.25mm x 25mm LG.		Firmed	11/6/17	25 pcs	0 pcs	25 pcs	\$0.386/pcs	\$9.65
Grand Total:											\$354.45

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/2/17 11:30 AM dart.lavoie.chantal

DAE
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100 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
le.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO038231

Order Placed By
Chantal Lavoie

McMaster-Carr Number
2923724-02

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11/02/2017

Line	Product	Ordered	Shipped
1	63215K34 Corrosion-Resistant Swivel Joint, Lubrication-Free, 3/8" ID, 13/16" OD	20 Each	10

SP 11-7

Shipped separately from our Chicago warehouse on 11/02

1	63215K34 Corrosion-Resistant Swivel Joint, Lubrication-Free, 3/8" ID, 13/16" OD	20 Each	10
2	99602A615 Nylon Hex Head Screws, M8 x 1.25 mm Thread, 25 mm Long	1 Pack	1

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200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO038231

Order Placed By
Chantal Lavoie

McMaster-Carr Number
2923724-01

Page 1 of 1

11/02/2017

		Ordered	Shipped
1	63215K34. Corrosion-Resistant Swivel Joint, Lubrication-Free, 3/8" ID, 13/16" OD	20 Each	10
2	99602A615 Nylon Hex Head Screws, M8 x 1.25 mm Thread, 25 mm Long, Packs of 25	1 Pack	1
Shipped separately from our Cleveland warehouse on 11/02			
1	63215K31 Corrosion-Resistant Swivel Joint, Lubrication-Free, 3/8" ID, 13/16" OD	20 Each	10

DAI
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DART
AEROSPACE
S007553



Bearing

PART NO: D2611
Revision:
Operation: Purchasing
Change No:

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 11/07/17

Job No: 167321